# **Threaded Lifting Pins•** self-locking, for centre hole according to DIN 332 EH 22352.







## **Product Description**

This threaded lifting pin is used when there is a threaded hole with a counterbore according to DIN 332.

Heavy-duty lifting element for quick and easy use, with moveable shackle and locking stud to provide protection against unintentional unlocking. For lifting loads, the threaded lifting pin is inserted into a threaded hole. In contrast to a ringbolt, time-consuming screwing in and out is therefore unnecessary.

All versions are corrosion-protected. The version made from stainless steel is also resistant to corrosion and weathering, so it is also suitable for external use. In addition, the high-strength, precipitation-hardened pin makes extreme loads possible.

## Material

## Pin part

- Heat-treated steel, tempered, manganese phosphated
- Stainless steel 1.4542, precipitationhardened

#### Press button

· Aluminium, orange, anodised

#### Threaded element

 Stainless steel 1.4542, precipitationhardened

## Shackle

- Heat-treated steel, tempered, manganese phosphated
- · Stainless steel 1.4571

#### Spring

Stainless Steel

## Assembly

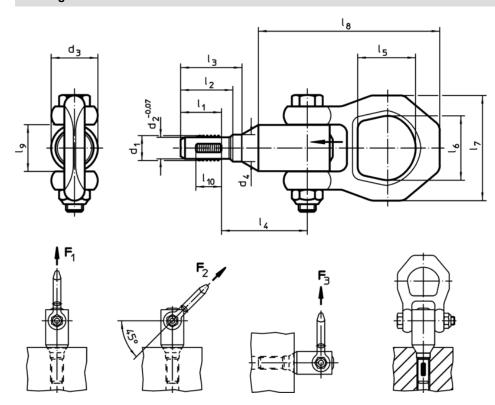
Each threaded lifting pin contains an instruction manual with an EC Declaration of Conformity.

For insertion into threads.

#### Operation

The threaded elements are unlocked by pressing the button.

## **Drawing**





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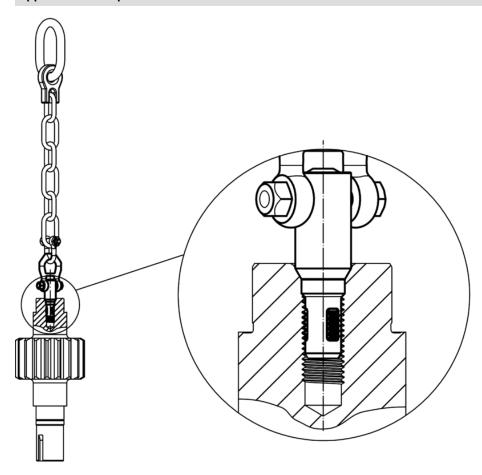
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## **Order information**

| Dimensions         |                |                             |                |      |                |                |                |                |                |                |                |                | Load capacity <sup>1)</sup> |                |                | Locating       |        | I    | Art. No. |            |
|--------------------|----------------|-----------------------------|----------------|------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------------------|----------------|----------------|----------------|--------|------|----------|------------|
| d <sub>1</sub>     | I <sub>1</sub> | <b>d</b> <sub>2</sub> -0.07 | d <sub>3</sub> | d₄   | l <sub>2</sub> | l <sub>3</sub> | l <sub>4</sub> | I <sub>5</sub> | I <sub>6</sub> | l <sub>7</sub> | I <sub>8</sub> | l <sub>9</sub> | I <sub>10</sub>             | F <sub>1</sub> | F <sub>2</sub> | F <sub>3</sub> | thread | max. |          |            |
|                    | [mm]           |                             |                |      |                |                |                |                |                |                |                |                |                             |                | [kN]           |                | [mm]   | [°C] | [g]      |            |
| Heat-treated steel |                |                             |                |      |                |                |                |                |                |                |                |                |                             |                |                |                |        |      |          |            |
| M 8                | 13.9           | 6.62                        | 21.5           | 8.1  | 17.6           | 19.5           | 34.6           | 27.0           | 30.0           | 49             | 110.3          | 21.5           | 8                           | 2.1            | 0.9            | 0.8            | M 8    | 250  | 218      | 22352.2008 |
| M10                | 16.0           | 8.35                        | 21.5           | 10.2 | 20.0           | 22.9           | 36.4           | 27.0           | 30.0           | 49             | 114.3          | 21.5           | 10                          | 3.9            | 1.5            | 1.5            | M10    | 250  | 227      | 22352.2010 |
| M12                | 24.0           | 10.07                       | 21.5           | 12.7 | 24.0           | 28.1           | 39.1           | 27.0           | 30.0           | 49             | 120.0          | 21.5           | 12                          | 6.2            | 2.5            | 2.3            | M12    | 250  | 239      | 22352.2012 |
| M16                | 19.0           | 13.80                       | 21.5           | 16.7 | 25.0           | 30.5           | 42.3           | 27.0           | 30.0           | 49             | 123.2          | 21.5           | 12                          | 8.4            | 4.5            | 4.2            | M16    | 250  | 265      | 22352.2016 |
| M20                | 25.0           | 17.75                       | 30.0           | 20.7 | 31.8           | 39.1           | 53.7           | 32.6           | 36.0           | 56             | 156.3          | 30.0           | 17                          | 16.6           | 7.7            | 5.8            | M20    | 250  | 547      | 22352.2020 |
| M24                | 31.0           | 20.70                       | 36.0           | 24.7 | 38.9           | 47.3           | 61.4           | 50.6           | 49.8           | 82             | 202.2          | 36.0           | 22                          | 23.0           | 11.1           | 8.6            | M24    | 250  | 1226     | 22352.2024 |
| stainless steel    |                |                             |                |      |                |                |                |                |                |                |                |                |                             |                |                |                |        |      |          |            |
| M 8                | 13.9           | 6.62                        | 21.5           | 8.1  | 17.6           | 19.5           | 34.6           | 27.0           | 30.0           | 49             | 110.3          | 21.5           | 8                           | 2.1            | 0.9            | 0.8            | M 8    | 250  | 218      | 22352.3008 |
| M10                | 16.0           | 8.35                        | 21.5           | 10.2 | 20.0           | 22.9           | 36.4           | 27.0           | 30.0           | 49             | 114.3          | 21.5           | 10                          | 3.9            | 1.5            | 1.5            | M10    | 250  | 227      | 22352.3010 |
| M12                | 24.0           | 10.07                       | 21.5           | 12.7 | 24.0           | 28.1           | 39.1           | 27.0           | 30.0           | 49             | 120.0          | 21.5           | 12                          | 6.2            | 2.5            | 2.3            | M12    | 250  | 239      | 22352.3012 |
| M16                | 19.0           | 13.80                       | 21.5           | 16.7 | 25.0           | 30.5           | 42.3           | 27.0           | 30.0           | 49             | 123.2          | 21.5           | 12                          | 8.4            | 4.5            | 4.2            | M16    | 250  | 265      | 22352.3016 |
| M20                | 25.0           | 17.75                       | 30.0           | 20.7 | 31.8           | 39.1           | 53.7           | 32.6           | 36.0           | 56             | 156.3          | 30.0           | 17                          | 10.0           | 7.7            | 5.8            | M20    | 250  | 547      | 22352.3020 |
| M24                | 31.0           | 20.70                       | 36.0           | 24.7 | 38.9           | 47.3           | 61.4           | 50.6           | 49.8           | 82             | 202.2          | 36.0           | 22                          | 23.0           | 11.1           | 8.6            | M24    | 250  | 1226     | 22352.3024 |

<sup>1)</sup> for a 5-fold safety against breakage

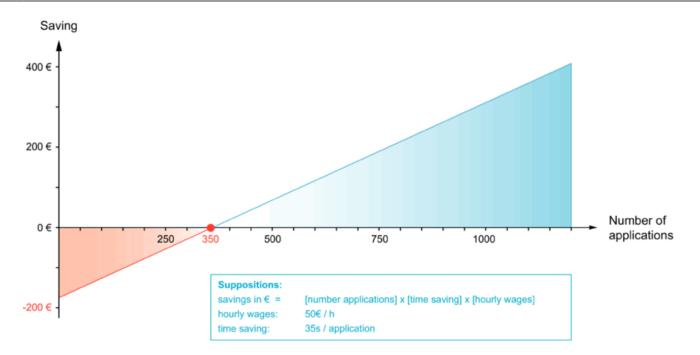
## **Application example**



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